

Work Order ID 63072 - 2

Wednesday, October 20, 2010 10:06:53 AM



Page 1

Item ID: D135-692-011

Accept



Setup Start



Revision ID:

split 31 sl

Stop



Item Name: Bearpaw

Start Date: 10/20/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 10/20/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

10/20

Tooling:

Date:

Run Start



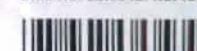
QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3049

Rev A1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D135-692-011 CHG002

S 10/11/15

for BG 10-11-15

150

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/11/15 *[Signature]*

160

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S 10/11/15

[Signature]

Work Order ID 63072

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Page 2

Item ID: D135-692-011

Accept

Revision ID:

Item Name: Bearpaw

Start Date: 10/20/2010 Start Qty: 4.00

Required Date: 10/20/2010 Req'd Qty: 4.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D135-692-011

Location:

PPP Rev:

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/11/18

10/11/18

MF
10-11-18

Picklist Print

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Page 1

Work Order ID: 63072

Parent Item: D135-692-011

Parent Item Name: Bearpaw

Start Date: 10/20/2010

Required Date: 10/20/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: C 04.02.17 Blank size changed, Tolerance added Step 3 KJ/JLM
IPP Rev: D 08-04-16 Added Step 2 JLM Verified By: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-15A		Purchased	No			160	Each	641.0000	8	32			
													
Bolt													

Location	Loc Qty	Loc Code
ST	112	
115374	112	
ST358	529	
114784	57	
115108	72	
115371	100	
115936	300	

AN960JD416	NAS1149D0463J	Purchased	No			160	Each	24.0000	8	32			
													
Washer													

Location	Loc Qty	Loc Code
ST300	24	
113288	24	

D2182B		Manufactured	No			160	f	154.0852	2	8			
													
Rubber Cushion													

Location	Loc Qty	Loc Code
ST402A	22.77	
30872	13.67	
39986	9.1	
ST410	131.31524	
52649	131.31524	

(D2182B060) Cut 4 at 6.00"

→ measure
10/11/10

Picklist Print

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Page 2

Work Order ID: 63072

Parent Item: D135-692-011

Parent Item Name: Bearpaw

Start Date: 10/20/2010

Required Date: 10/20/2010

Start Qty: 4.00

Required Qty: 4.00

D2274



Radius Block

Manufactured No

160 Each

114.0000

8 32



10/11/15

Location

Loc Qty

Loc Code

ST010

114

59108

4

61361

110

32

D2519



Clamp

Manufactured No

160 Each

74.0000

4 16



10/11/15

Location

Loc Qty

Loc Code

ST456

74

56763

24

62078

50

16

D2529



Washer

Manufactured No

160 Each

481.0000

8 32



10/11/15

Location

Loc Qty

Loc Code

ST017

481

61979

481

32

D3049-1



Bearpaw

Manufactured No

160 Each

0.0000

2 8



B63073 10/11/15

Picklist Print

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Work Order ID: 63072

Parent Item: D135-692-011

Parent Item Name: Bearpaw

Start Date: 10/20/2010

Required Date: 10/20/2010

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

160

Each

3,393.000

8

32



Nut



Dismiss

Location

Loc Qty

Loc Code

ST300

3393

113422

68

114523

8

114718

16

114784

32

115108

269

115589

1900

115621

1100

8

QS100-M24S

Purchased

No

160

Each

16.0000

4

16



Clamp



Dismiss

Location

Loc Qty

Loc Code

ST449

16

114619

16

11/16/15

11/16/15

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D135-692-011 Bearpaw Installation on model EC135 aircraft	11.8 lb 5.36 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	199.7 in 5.07 m	2356 in-lb 27.2 m-kp

32.4 PARTS LIST

Qty	Part Number	Description
X	D135-692-011	BEARPAW INSTALLATION
4	D2182B060	RUBBER CUSHION
8	D2274	RADIUS BLOCK
2	D3049-1	BEARPAW
8	D2529	WASHER
8	D2519	CLAMP
8	AN4-15A	BOLT
8	AN960JD416	WASHERS
8	MS21042L4	NUT (OR MS21042-4)
4	QS100M24S	CLAMP